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Elucidation of the final steps in Taxol biosynthesis and its biotechnological production

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Taxol (paclitaxel) is a widely used anti-cancer drug with a complex biosynthetic pathway that has puzzled biochemists for decades. Owing to inefficient chemical synthesis, Taxol supply depends on costly semi-synthesis. Elucidating the Taxol biosynthesis will solve a long-standing question in biochemistry and enable cost-effective production using biotechnological methods. While recent advances have improved our understanding of the steps leading up to the intermediate baccatin III, the final steps of the pathway remain elusive. Here we use gene co-expression analysis, chemically synthesized intermediates and a stepwise learning-by-building approach to reveal the enzymes that catalyse the final two modifications, that is, $C2'\alpha$ hydroxylation and 3'-N benzoylation, which are essential for Taxol's bioactivity. To replace the current semi-synthetic method of Taxol production, we reconstruct the late pathway in yeast and synthesize Taxol from the readily available intermediate baccatin III. This work provides a complete understanding of Taxol biosynthesis and establishes a foundation for its biotechnological production.

Taxol is among the most commonly used chemotherapeutic drugs, effective in the treatment of breast, ovarian, cervical, nasopharyngeal and non-small cell lung cancer¹. It exerts its anti-mitotic activity by preventing the disassembly of microtubules². Initially isolated from the inner bark of the mature Pacific yew tree (*Taxus brevifolia*)^{3,4}, sourcing Taxol from yew trees is not viable owing to its remarkably low content in the bark. Chemical synthesis of Taxol is also inefficient because of its complex chemical structure⁵⁻⁷. Consequently, pharmaceutical Taxol is currently produced either from *Taxus* cell culture or by semi-synthesis from more available plant-derived taxoids. Both methods are costly, making Taxol and its derivatives (docetaxel and cabazitaxel) among the highest-priced small molecule active pharmaceutical ingredients⁸. To improve Taxol supply, biotechnological production presents a promising alternative. However, progress has been hindered by incomplete knowledge of the biosynthetic pathway.

The remarkably complex structure of Taxol has prompted intense research into its biosynthesis for over 30 years. The pathway is believed to involve at least 18 biosynthetic steps. Early investigations in the 1990s established the first step as the cyclization of geranylgeranyl diphosphate to the basic diterpene scaffold, taxadiene, by the enzyme taxadiene synthase^{9,10}. Subsequent studies revealed several cytochrome P450 (CYP) enzymes that oxidize the taxadiene structure¹¹⁻¹⁶ and acyltransferases that further decorate the oxygenated taxoids¹⁷⁻²⁰. However, further progress was hampered by the lack of comprehensive genomic and transcriptomic information. The recent genome sequencing of two Taxol-producing yew species^{21,22} has rekindled efforts to elucidate the Taxol pathway. Several studies have since contributed to understanding the early steps leading to the key intermediate baccatin III²³⁻²⁷. These studies revisited earlier proposed biosynthetic schemes, discovering missing oxidase enzymes²³⁻²⁷, accessory proteins essential

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Fig. 1| The final steps of Taxol biosynthesis. a, The pathway for the synthesis of β -phenylalanoyl-CoA. b, The Taxol biosynthetic pathway from 10-deacetyl-baccatin III. The new enzymes identified in this study (T2'OGD and T3'NBT) are shown in blue. Previously reported enzymes are shown in black.

for optimal enzyme function²⁷ and an elaborate acetylation-mediated protection–deprotection biosynthetic mechanism²⁷. These findings revealed that the steps leading to baccatin III were more complex than previously anticipated and highlighted the importance of critically reviewing previously proposed biosynthetic steps in Taxol biosynthesis.

Despite this progress, our knowledge of the final steps from baccatin III to Taxol remains incomplete. There are five putative enzymatic steps in the conversion of baccatin III to Taxol: the isomerization of α -phenylalanine to β -phenylalanine, the activation of β -phenylalanine by coenzyme A (CoA), the addition of the β -phenylalanine moiety to the C13 position of baccatin III, the oxidation of the β -phenylalanyl side chain at C2' and the addition of a

benzoyl group at its 3'-N position (Fig. 1). Although at least one putative enzyme for each step has been proposed^{18,23,28-33}, the characterization of some steps was based on the indirect observation of downstream products^{23,32}, making their functional assignment inconclusive. One critical such step is the oxidation of the β -phenylalanyl side chain at C2', for which a CYP enzyme, TB506, has been proposed. However, its proposed activity has not been supported by experiments directly demonstrating the oxidation of the β -phenylalanyl side chain and only implied on the basis of the observation of Taxol production in plant cells or cell extracts^{23,32}, which may be influenced by the presence of host plant enzymes. Furthermore, the identification of 3'-N-debenzoyl-2'-deoxy-taxol N-benzoyltransferase (DBTNBT), the benzoyltransferase proposed to be responsible for the final step



Fig. 2 | Biosynthesis of the Taxol intermediate *N*-debenzoyl-taxol (3) from *N*-debenzoyl-2'-deoxy-taxol (2) is catalysed by taxoid-2'-oxoglutaratedependent dioxygenase. a, Establishing the biosynthesis of *N*-debenzoyl-2'-deoxy-taxol (2) in tobacco. Extracted ion chromatograms (EICs, positive) of extracts of tobacco leaves show the levels of baccatin III (1, $C_{31}H_{39}O_{11}^+$, $m/z = 587.2487 \pm 0.01$) and *N*-debenzoyl-2'-deoxy-taxol (2, $C_{40}H_{48}NO_{12}^+$, $m/z = 734.3171 \pm 0.01$). For each chromatogram, the corresponding transiently produced enzymes (PAM, BAPT and/or CoAL(A312G)) are shown as solid green squares. Solid blue squares indicate the supply of exogenous substrate (200 mg l⁻¹ β -phenylalanine (β -phe) and/or 200 mg l⁻¹ baccatin III). Open squares

of the pathway, was based on its ability to benzoylate a surrogate substrate, *N*-debenzoyl-2'-deoxy-taxol, and not its native substrate *N*-debenzoyl-taxol³¹. Thus, elucidating these final steps is essential to completing the Taxol pathway and advancing its biotechnological production.

Here we address these gaps by systematically identifying and validating the enzymes responsible for the final steps of Taxol biosynthesis. By integrating gene co-expression analysis, chemical synthesis of intermediates and functional characterization in both plant and microbial systems, we provide experimental evidence for the enzymes catalysing the critical C2' hydroxylation and 3'-N benzoylation steps. These findings complete the Taxol biosynthetic pathway and lay the foundation for scalable and sustainable Taxol production in engineered microbial or plant hosts.

Results and discussion

Establishing the biosynthesis of N-debenzoyl-2'-deoxy-taxol

We set out to validate the previously proposed activities using a learning-by-building approach, reconstructing the pathway step by step. Given that transient heterologous gene expression in tobacco leaves is an efficient and reliable method to characterize plant enzyme activity^{34,35}, we opted to use *Nicotiana benthamiana* (hereafter tobacco) for pathway reconstruction. Additionally, as previous efforts in the elucidation of Taxol biosynthesis were hampered by the lack of isolated or chemically synthesized pathway intermediates to use as substrates or standards: *N*-debenzoyl-2'-deoxy-taxol (**2**), *N*-debenzoyl-taxol (**3**), 10-deacetyl-*N*-debenzoyl-2'-deoxy-taxol (**6**), 10-deacetyl-*N*-debenzoyl-taxol (**7**) and 2'-deoxy-taxol (**9**) (Fig. 1 and Supplementary Figs. 1–15).



indicate the absence of the corresponding enzyme or substrate. The formation of β -phenylalanine by PAM is sufficient to drive efficient biosynthesis of *N*-debenzoyl-2'-deoxy-taxol (**2**) since the supply of exogenous β -phenylalanine does not increase the *N*-debenzoyl-2'-deoxy-taxol (**2**) levels. **b**, The biosynthesis of *N*-debenzoyl-taxol (**3**) in tobacco. EICs (positive) show the levels of baccatin III (**1**), *N*-debenzoyl-2'-deoxy-taxol (**2**) and *N*-debenzoyl-taxol (**3**, C₄₀H₄₈NO₁₃⁺, *m*/*z* = 750.3120 ± 0.01). TB506, a CYP enzyme previously proposed to hydroxylate **2**, cannot synthesize **3**. The newly identified T2'OGD can efficiently synthesize **3** when **2** is present (either provided by the coordinated action of PAM, BAPT and CoAL(A312G) or supplied exogenously at 50 mg l⁻¹).

To reconstruct the pathway in tobacco, each gene, driven by the M24 transcript promoter of the *Mirabilis mosaic* virus, shown to support high-level gene expression³⁶ was introduced into tobacco through *Agrobacterium tumefaciens*-mediated (AGL1) infiltration (agro-infiltration). First, we studied the function of *Taxus baccata* phenylalanine aminomutase (PAM), which was reported to convert α -phenylalanine to β -phenylalanine²⁸. We tested PAM in tobacco and confirmed β -phenylalanine production by ultra-high-performance liquid chromatography-quadrupole time of flight-mass spectrometry (UPLC-qTOF-MS) analysis (Supplementary Fig. 16), verifying the reported function of PAM.

The next step in the pathway is the synthesis of β -phenylalanoyl-CoA, for which two candidates have been reported: β -phenylalanine- and 4-coumarate-CoA ligase (TBPCCL) from T. baccata²⁹ and acyl-activating enzyme16 (AAE16) from Taxus chinensis²³. Since β-phenylalanoyl-CoA is unstable and can decompose during extraction, we combined its synthesis with the subsequent step of the pathway: the condensation of β-phenylalanoyl-CoA with baccatin III into N-debenzoyl-2'-deoxy-taxol (2; Fig. 1). This reaction is catalysed by the enzyme baccatin III 13-O-(3-amino-3-phenylpropanoyl) transferase (BAPT)³³. When TBPCCL or AAE16 were co-expressed with Taxus cuspidata BAPT in tobacco, a peak with the same retention time and mass spectrum as chemically synthesized N-debenzoyl-2'-deoxy-taxol (2) was observed (Supplementary Fig. 17). However, the levels of N-debenzoyl-2'-deoxy-taxol (2) obtained were low, hindering further reconstruction of the pathway. Therefore, we examined a variant of a CoA ligase from Penicillium chrysogenum, CoAL(A312G), which is reported to catalyse the same reaction^{23,37}. The combination of CoAL(A312G) with BAPT and PAM enabled robust synthesis of N-debenzoyl-2'-deoxy-taxol (2), converting over 60% of exogenous baccatin III (Fig. 2a; Supplementary Fig. 17).

Elucidating the C2' α hydroxylation step

From *N*-debenzovl-2'-deoxy-taxol ($\mathbf{2}$), the next step is postulated to be the hydroxylation of C2' of the β -phenylalanyl side chain, leading to the formation of N-debenzoyl-taxol (3; Fig. 1). A CYP enzyme, TB506, has been proposed to catalyse this step using a *Pisum sativum* protoplast system³². However, no direct production of *N*-debenzoyl-taxol (3) from TB506 has been demonstrated. To validate the proposed function of TB506, we tested its ability to directly convert N-debenzoyl-2'-deoxy-taxol (2) into N-debenzoyl-taxol (3) in tobacco cells expressing PAM, CoAL(A312G) and BAPT. Although Western blot analysis confirmed the production of TB506 protein in the agro-infiltrated leaves (Supplementary Fig. 18), we were unable to obtain a product that matched the retention time and mass spectrum of chemically synthesized N-debenzovl-taxol (3: Fig. 2b). When exogenous N-debenzovl-2'-deoxy-taxol (2) was directly supplied to TB506-expressing tobacco leaves, we were again unable to detect a peak corresponding to the expected product. Therefore, we concluded that TB506 is probably not the correct enzyme for this step.

This prompted us to search for new CYP candidates for the enzyme catalysing C2' a hydroxylation. We utilized available genomic and transcriptomic data of *Taxus wallichiana*²¹, *Taxus chinensis* var. mairei²² and Taxus yunnanensis³⁸ to perform a gene co-expression analysis across different cell types (leaf, root, stem and strobilus) and under diverse conditions (for example, methyl-jasmonate treatment). Known Taxol biosynthetic genes were used as baits (Supplementary Table 2). The analysis revealed that the known genes form two separate co-expression groups. One group includes taxadiene synthase^{9,10}, taxoid-5α-hydroxylase¹⁶, taxoid-10β-hydroxylase¹¹, taxoid acetyltransferase 19¹⁷, benzoyl-CoA:taxane 2α -O-benzoyltransferase¹⁹, 10-deacetylbaccatin III-10-O-acetyltransferase (DBAT)¹⁸ and BAPT³³. The second group consists of PAM²⁸, taxoid-2-hydroxylase¹³, taxoid- 13α -hydroxylase¹² and taxoid-7 β -hydroxylase¹⁵ (Supplementary Fig. 19). To identify new candidates for C2' α hydroxylation, we selected CYPs whose expression pattern correlated with at least one of the two groups (Supplementary Fig. 20). This led to the selection of 19 CYPs from T. chinensis for further characterization. Additionally, we included 16 CYPs from T. chinensis previously reported as differentially expressed in Taxol-producing cultured cells but not functionally characterized (Supplementary Table 3)³⁹. We also examined all CYPs previously reported to act on the taxadiene skeleton to explore the possibility of promiscuous activity. However, none of the selected candidates was able to produce N-debenzoyl-taxol (3; Supplementary Figs. 21 and 22).

Having screened over 40 different CYP candidates without success, we began to suspect that this reaction may not be catalysed by a CYP. Therefore, we turned our attention to another large oxidase family, the 2-oxoglutarate-dependent oxygenases (OGDs). OGDs employ 2-oxoglutarate and O₂ as co-substrates and are known to catalyse a wide range of oxidative transformations on small molecules and proteins 40,41 . Notably, members of this enzyme family have been shown to hydroxylate aspartyl or asparaginyl residues⁴², a reaction that closely resembles the oxidation at the $2'\alpha$ position of N-debenzoyl-2'-deoxy-taxol (Supplementary Fig. 23). This functional similarity highlighted OGDs as strong candidates for further investigation. We re-analysed the co-expression matrix and found nine T. chinensis OGD genes that showed strong expression correlation with at least one of the two aforementioned expression groups (Supplementary Fig. 24). These nine candidates were further studied in tobacco plants producing N-debenzoyl-2'-deoxy-taxol (2) through the co-expression of PAM, CoAL(A312G) and BAPT. One of these candidates produced a new peak confirmed to be N-debenzoyl-taxol (3) by comparison of its retention time and mass spectrum with an authentic standard (Fig. 2b and Supplementary Figs. 25 and 26). The identified OGD demonstrated high efficiency, converting nearly all of the available N-debenzoyl-2'-deoxy-taxol (2) to N-debenzoyl-taxol (3; Fig. 2b). The observed activity was further validated by feeding chemically synthesized N-debenzoyl-2'-deoxy-taxol (2) to tobacco leaves expressing only the new enzyme (Fig. 2b). We named this enzyme taxoid-2'-oxoglutarate-dependent dioxygenase (T2'OGD; GenBank accession no. PQ015324).

Benzoylation of the C13 side chain

The final step of the pathway involves the benzoylation of N-debenzoyl-taxol (3). The enzyme DBTNBT has been proposed to catalyse this step³¹. To validate the activity of DBTNBT, we transiently expressed it in tobacco plants that produced N-debenzoyl-taxol (3), the proposed substrate of DBTNBT, and we detected low amounts of Taxol (Fig. 3a). However, similar Taxol levels were also detected in samples where DBTNBT was absent (Fig. 3a), suggesting that the Taxol observed was probably produced by tobacco enzymes. To ensure that the inability to detect DBTNBT-mediated Taxol production was not due to the enzyme being non-functional in our system, we assessed its reported ability to benzoylate N-debenzoyl-2'-deoxy-taxol (2) to 2'-deoxy-taxol (9)^{30,31} by co-expressing it with PAM, CoAL(A312G) and BAPT. Indeed, DBTNBT successfully converted N-debenzoyl-2'-deoxy-taxol (2) to 2'-deoxy-taxol (9; Supplementary Fig. 27), confirming that, although it is functionally produced in tobacco, it cannot efficiently catalyse Taxol synthesis. Therefore, we concluded that previous reports of Taxol production in tobacco mediated by DBTNBT²³ were probably influenced by the low levels of Taxol produced by endogenous tobacco enzymes.

Therefore, we embarked on identifying the correct 3'-Nbenzoyltransferase using gene co-expression analysis as a guide for candidate selection. In total, 25 BAHD family (BAHD stands for the first four characterized enzymes in this family: benzylalcohol O-acetyltransferase, anthocyanin O-hydroxycinnamoyltransferase, anthranilate N-hydroxycinnamoyl/benzoyltransferase and deacetylvindoline 4-O-acetvltransferase) candidates from T. chinensis were chosen (Supplementary Fig. 28) and individually tested in tobacco plants producing N-debenzoyl-taxol (3) through co-expression of PAM, CoAL(A312G), BAPT and T2'OGD. One candidate was found to consume N-debenzoyl-taxol (3) and produce Taxol, confirmed by comparison with an authentic Taxol standard (Fig. 3a and Supplementary Figs. 29 and 30). This newly identified enzyme, named here as taxoid-3'-N-benzoyltransferase (T3'NBT, GenBank accession no. PQ015327), exhibited high efficiency, converting 75% of the available N-debenzoyl-taxol (3) to Taxol. Compared with the background level of Taxol produced by tobacco in the absence or presence of DBTNBT, Taxol derived from T3'NBT was 280 times higher (Fig. 3b), clearly suggesting that T3'NBT is the preferred enzyme for the 3'-N-benzovlation of taxoids. Under these conditions, Taxol production reached $1.99 \pm 0.19 \,\mu g$ per gram of leaf wet weight.

Sequence of biosynthetic events

Having identified T2'OGD and T3'NBT as the enzymes catalysing the last two steps of the Taxol pathway, we investigated the sequence of these two biosynthetic events. First, we assessed the ability of T2'OGD to hydroxylate 2'-deoxy-taxol (9) by supplying T2'OGD-expressing tobacco cells with chemically synthesized 2'-deoxy-taxol (9). We found that 2'-deoxy-taxol (9) is not a substrate for T2'OGD (Supplementary Fig. 31), establishing that C2' α hydroxylation by T2'OGD precedes benzoylation by T3'NBT (Fig. 1). Subsequently, we expressed T3'NBT in tobacco leaves synthesizing N-debenzoyl-2'-deoxy-taxol (2). T3'NBT was unable to convert N-debenzoyl-2'-deoxy-taxol (2) to 2'-deoxy-taxol (9), confirming the essential role of T2'OGD-mediated C2' α hydroxylation for benzoylation by T3'NBT (Supplementary Fig. 32). These findings were further supported by analysing the metabolites present in T. baccata bark extracts, where it was evident that, although N-debenzoyl-2'-deoxy-taxol (2) and N-debenzoyl-taxol (3) were present, 2'-deoxy-taxol (9) could not be detected (Supplementary Fig. 33).

Metabolic grid leading to Taxol

Baccatin III is synthesized from 10-deacetyl-baccatin III through the action of the enzyme DBAT¹⁸ (Fig. 1). It has been reported that DBAT



Fig. 3 | **T3'NBT catalyses the biosynthesis of Taxol from N-debenzoyl-taxol (3). a**, EICs (positive) of extracts of tobacco leaves transiently expressing PAM, BAPT, CoAL(A312G), T2'OGD and DBTNBT (the previously proposed enzyme for the 3'N-benzoylation reaction) or T3'NBT (the newly identified enzyme for the 3'N-benzoylation reaction). Inset: $500 \times$ magnifications of the EICs show low levels of Taxol (4, $C_{47}H_{52}NO_{14}^+$, $m/z = 854.3382 \pm 0.01$) can be produced by the conversion of *N*-debenzoyl-taxol (3, $C_{40}H_{48}NO_{13}^+$, $m/z = 750.3120 \pm 0.01$) by endogenous tobacco enzymes. When DBTNBT is present, Taxol levels do not increase above the background. Taxol is produced from *N*-debenzoyl-taxol (3) above background levels only when PAM, BAPT, CoAL(A312G), T2'OGD and

T3'NBT are present. Transiently produced enzymes are shown in solid green squares. Baccatin III was supplied at 200 mg l⁻¹ at 2 days after agro-infiltration. **b**, Taxol levels in tobacco expressing PAM, BAPT, CoAL(A312G) and T2'OGD in the absence of a benzoyltransferase (No BTase), in the presence of DBTNBT and in the presence of T3'NBT. Data are shown as mean \pm s.d. from n = 3 independent biological replicates. The one-way analysis of variance (ANOVA) *P* value (*P* = 0.000095) indicates a statistically significant difference between T3'NBT and the other two samples. There is no statistically significant difference (NS) between the DBTNBT sample and the sample without a benzoyltransferase. Individual data points are indicated by open circles.

also acetylates the C10 hydroxyl group of 10-deacetyl-taxol (8) to form Taxol⁴³. This raises the question of whether baccatin III is the exclusive entry point into the final steps of Taxol biosynthesis or if these steps function as a metabolic grid, allowing 10-deacetyl-baccatin III to serve as an alternative entry point. To explore this, we investigated whether BAPT, T2'OGD or T3'NBT could use taxoids with the 10-deacetyl-baccatin III core as substrates.

Feeding 10-deacetyl-baccatin III to tobacco leaves expressing PAM, CoAL(A312G) and BAPT, we confirmed that BAPT adds the phenylalanyl side chain to C13 of 10-deacetyl-baccatin III, forming 10-deacetyl-*N*-debenzoyl-2'-deoxy-taxol (**6**; Fig. 4a and Supplementary Fig. 34). Furthermore, T2'OGD oxidizes 10-deacetyl-*N*-debenzoyl-2'-deoxy-taxol (**6**) to form 10-deacetyl-*N*-debenzoyl-taxol (**7**), and T3'NBT benzoylates 10-deacetyl-*N*-debenzoyl-taxol (**7**) to form 10-deacetyl-taxol (**8**; Fig. 4a and Supplementary Fig. 34). Notably, T3'NBT does not benzoylate 10-deacetyl-*N*-debenzoyl-2'-deoxy-taxol (**6**; Supplementary Fig. 35), confirming its strict requirement for the presence of the C2'α hydroxyl group.

These findings suggest that the final steps of Taxol biosynthesis probably operate as a metabolic grid. To further investigate, we examined whether DBAT acetylates intermediates between 10-deacetyl-baccatin III and 10-deacetyl-taxol, namely 10-deacetyl-*N*debenzoyl-2'-deoxy-taxol (**6**) and 10-deacetyl-*N*-debenzoyl-taxol (**7**). Tobacco feeding experiments revealed that DBAT indeed acetylates these intermediates, producing *N*-debenzoyl-2'-deoxy-taxol (**2**) and *N*-debenzoyl-taxol (**3**), respectively (Fig. 4b). Furthermore, analysis of *T. baccata* bark extracts confirmed the presence of 10-deacetyl-*N*-debenzoyl-2'-deoxy-taxol (**6**), 10-deacetyl-*N*-debenzoyltaxol (**7**), *N*-debenzoyl-2'-deoxy-taxol (**2**), *N*-debenzoyl-taxol (**3**) and 10-deacetyl-taxol (**8**), supporting the grid structure of the pathway (Supplementary Fig. 33).

Biotechnological production of Taxol in yeast

To further confirm the function of the identified enzymes and to establish the basis for the biotechnological production of Taxol, we reconstructed the pathway from baccatin III to Taxol in a stepwise manner in baker's yeast (Saccharomyces cerevisiae). As in tobacco, we started by establishing efficient production of N-debenzoyl-2'-deoxy-taxol (2). To this end, we introduced BAPT and CoAL(A312G) on episomal vectors in the base yeast strain EGY48^{44,45}, resulting in yeast strain LT01 (Supplementary Table 4). When strain LTO1 was supplied with exogenous baccatin III and β-phenylalanine, we were unable to detect N-debenzoyl-2'-deoxy-taxol (2) by UPLC-qTOF-MS analysis of yeast culture extracts. As baccatin III import or active export could be a limiting factor in this step, we examined the levels of baccatin III inside the yeast cells and in the medium. We observed similar intracellular and extracellular levels of baccatin III, suggesting that another obstacle, such as poor expression or activity of BAPT or CoAL(A312G), could be responsible. Thus, we proceeded to evaluate the protein levels of these two enzymes by Western blotting and found that the levels of BAPT were considerably lower than those of CoAL(A312G) (Supplementary Fig. 36). Suspecting that the low BAPT levels could be due to poor stability or solubility, we lowered the yeast cultivation temperature from 30 to 20 °C. This improved BAPT protein levels (Supplementary Fig. 37) enabled detectable conversion of baccatin III to N-debenzoyl-2'-deoxy-taxol (2; Supplementary Fig. 38). As observed in tobacco, the two previously proposed CoA-ligases, TBPCCL and AAE16, were markedly less efficient than CoAL(A312G) in supporting N-debenzoyl-2'-deoxy-taxol synthesis in yeast (Supplementary Fig. 38).

Despite this improvement, only -0.001% of baccatin III was converted to *N*-debenzoyl-2' α -deoxy-taxol under these conditions. Thus, we focused on improving the *N*-debenzoyl-2'-deoxy-taxol (**2**) production by enhancing the performance of BAPT. First, we utilized



Fig. 4 | **10-Deacetyl-baccatin III serves as an alternative entry point into the late Taxol biosynthetic pathway. a**, Biosynthesis of 10-deacetyl-*N*-debenzoyl-2'-deoxy-taxol (**6**), 10-deacetyl-*N*-debenzoyl-taxol (**7**) and 10-deacetyl-taxol (**8**) from exogenously supplied 10-deacetyl-baccatin III (10-DAB, **5**) in tobacco leaves transiently expressing PAM, BAPT, CoAL(A312G), T2'OGD and T3'NBT. EICs (positive) of 10-DAB (**5**, $C_{29}H_{37}O_{10}^+$, $m/z = 545.2381 \pm 0.01$), 10-deacetyl-*N*-debenzoyl-2'-deoxy-taxol (**6**, $C_{38}H_{46}NO_{11}^+$, $m/z = 692.3065 \pm 0.01$), 10-deacetyl-*N*-debenzoyl-taxol (**7**, $C_{38}H_{45}NO_{12}$, $m/z = 708.3015 \pm 0.01$) and 10-deacetyl-taxol (**8**, $C_{45}H_{50}NO_{13}^+$, $m/z = 812.3277 \pm 0.01$). **b**, DBAT is a promiscuous enzyme that accepts both 10-deacetyl-*N*-debenzoyl-2'-deoxy-taxol (**6**) and 10-deacetyl-*N*-debenzoyl-taxol (**7**) as substrates and produces *N*-debenzoyl-

2'-deoxy-taxol (2) and N-debenzoyl-taxol (3), respectively. EICs (positive) of 10-deacetyl-N-debenzoyl-2'-deoxy-taxol (6), 10-deacetyl-N-debenzoyl-taxol (7), N-debenzoyl-2'-deoxy-taxol (2, $C_{40}H_{48}NO_{12}^+$, $m/z = 734.3171 \pm 0.01$) and N-debenzoyl-taxol (3, $C_{40}H_{48}NO_{13}^+$, $m/z = 750.3120 \pm 0.01$) are shown. Transiently produced enzymes are shown in solid green squares. Solid blue squares indicate the exogenous supply of the corresponding substrate (200 mg l⁻¹ 10-DAB (5), 50 mg l⁻¹10-deacetyl-N-debenzoyl-2'-deoxy-taxol (6) or 50 mg l⁻¹ 10-deacetyl-N-debenzoyl-taxol (7)) 2 days after the agro-infiltration event. Inverted triangles indicate an uncharacterized byproduct of the chemical synthesis of compound 6 that has the same exact mass as 6 (Supplementary Fig. 34d).

computational tools to assess the BAPT solubility and guide the design of improved variants. We searched for BAPT homologs from other Taxus species (Supplementary Table 5) and aligned their amino acid sequences (Supplementary Fig. 39) to identify conserved or nearly conserved residues probably critical for enzyme folding and activity. Thirty-six residues were identified as probably non-essential and suitable for mutagenesis to enhance solubility. Next, we employed the Protein-Sol predictive algorithm⁴⁶ to evaluate the impact of substituting each of these residues on the solubility of T. cuspidata BAPT. This analysis identified nine positions predicted to positively affect solubility, which were combined into a new variant, BAPTm (Supplementary Fig. 39). BAPTm exhibited higher predicted solubility than any individual BAPT enzyme identified in our search (Supplementary Table 5). Introducing BAPTm into yeast increased the N-debenzoyl-2'-deoxy-taxol (2) production by 27% compared with wild-type BAPT (Fig. 5a).

Fusing proteins with maltose binding protein (MBP) is a general strategy to increase protein stability and solubility^{47,48}. Therefore, to further improve the performance of BAPTm, we constructed fusions with MBP at either the N- or C-terminus of BAPTm using a four-amino

acid linker (IGGG). While appending MBP to the C-terminus reduced the *N*-debenzoyl-2'-deoxy-taxol (**2**) production compared with unfused BAPTm, fusing MBP at the N-terminus (MBPig3BAPTm) improved the performance (Supplementary Fig. 37). Consequently, yeast strain LTO3, carrying MBPig3BAPTm and CoAL(A312G), exhibited a 77% increase in *N*-debenzoyl-2'-deoxy-taxol (2) production compared with LTO1 (Fig. 5a).

We proceeded to incorporate the next enzyme, T2'OGD, into the yeast cells expressing CoAL(A312G) and MBPig3BAPTm, resulting in strain LTO4 (Supplementary Table 4). T2'OGD was efficient in producing *N*-debenzoyl-taxol in yeast, consuming $71 \pm 1\%$ of the available *N*-debenzoyl-2'-deoxy-taxol (**2**, Fig. 5b), further confirming its role in Taxol biosynthesis.

To complete the pathway, we introduced CoAL(A312G), MBPig3BAPTm, T2'OGD and T3'NBT into EGY48, resulting in strain LT05 (Supplementary Table 4). Upon feeding baccatin III and β -phenylalanine, Taxol production was clearly observed (Fig. 5b and Supplementary Figs. 40 and 41). Under these conditions, *N*-debenzoyl-taxol (**3**) was efficiently consumed by T3'NBT, further confirming its function as a taxoid-3'-*N*-benzoyltransferase. The Taxol titer was $0.59 \pm 0.03 \ \mu g \ l^{-1}$.



Fig. 5 | **Reconstruction of the late Taxol biosynthetic pathway in** *S. cerevisiae.* **a**, BAPT optimization to increase the production of *N*-debenzoyl-2'-deoxy-taxol (**2**; $C_{40}H_{48}NO_{12}^+, m/z = 734.3171 \pm 0.01$) in *S. cerevisiae.* All three strains express CoAL(A312G) from episomal vectors. Additionally, LT01 expresses BAPT, LT02 expresses BAPTm and LT03 expresses BAPTm fused with maltose binding protein (MBPig3BAPTm). Data are shown as mean \pm s.d. from *n* = 3 biological replicates. One-way ANOVA *P* values indicate significant statistical differences. Production

of *N*-debenzoyl-2'-deoxy-taxol (**2**) in LT01 is set as 1. **b**, Biosynthesis of Taxol (**4**) in yeast. EICs (positive) showing the levels of *N*-debenzoyl-2'-deoxy-taxol (**2**), *N*-debenzoyl-taxol (**3**, $C_{40}H_{48}NO_{13}^+$, $m/z = 750.3120 \pm 0.01$) and Taxol (**4**, $C_{47}H_{52}NO_{14}^+$, $m/z = 854.3382 \pm 0.01$) in ethyl acetate extracts of yeast cultures supplemented with 100 mg l⁻¹baccatin III (**1**) and 100 mg l⁻¹ β -phenylalanine. Solid orange squares indicate the produced proteins.

Engineering a benzoyl-CoA-supplying module

Benzovlation by T3'NBT requires benzovl-CoA as a co-substrate. However, benzoyl-CoA levels in yeast may be insufficient for efficient Taxol production. To enhance Taxol synthesis, we set out to introduce a benzoyl-CoA biosynthetic module to boost the yeast benzoyl-CoA pool. In Petunia hybrida, a beta-oxidation pathway is responsible for producing benzoyl-CoA for the biosynthesis of benzenoids. This pathway involves four core steps that convert cinnamic acid to benzoyl-CoA. In the first step, cinnamic acid ligase (CNL) attaches CoA to cinnamic acid to form cinnamoyl-CoA⁴⁹. Next, the bifunctional enzyme cinnamoyl-CoA hydratase-dehydrogenase (CDH) catalyses two reactions: conversion of cinnamoyl-CoA to 3-hydroxy-3-phenylpropanoyl-CoA (3H3PP-CoA) and then reduction of 3H3PP-CoA to 3-oxo-3-phenylpropanoyl-CoA (3O3PP-CoA)⁵⁰, Finally, 3O3PP-CoA is cleaved by 3-ketoacyl-CoA thiolase 1 (KAT1) to produce benzoyl-CoA⁵¹ (Fig. 6, Supplementary Table 1). This pathway normally operates in the peroxisome of P. hybrida cells. Thus, to establish a benzoyl-CoA-producing module in the yeast cytosol, we removed the peroxisomal targeting signals from CNL, CDH and KAT1 and introduced these genes into strain LT05 via chromosomal integration. Furthermore, to provide the core steps with cinnamic acid, we introduced the enzyme phenylalanine ammonia-lyase 2 (PAL) from Arabidopsis thaliana, which converts the amino acid phenylalanine to cinnamic acid⁵² (resulting in strain LTO6; Supplementary Table 4).

Introducing the benzoyl-CoA module had a positive impact on Taxol production. The improved availability of benzoyl-CoA supported a strong pull by T3'NBT in the last step of the reconstructed pathway, resulting in the almost complete conversion of the intermediates *N*-debenzoyl-2'-deoxy-taxol (**2**) and *N*-debenzoyl-taxol (**3**; Fig. 5b). As a result, a 1.6-fold increase in the Taxol titer was obtained, reaching $0.97 \pm 0.05 \,\mu g \, l^{-1}$.

Conclusions

In this Article, we employed a systematic approach that included the functional validation of key enzymes and the identification of missing activities to complete the elusive final steps of Taxol biosynthesis. Using a step-by-step approach, we discovered that the final two modifications ($C2'\alpha$ hydroxylation and 3'-N benzoylation), which are critical for Taxol's anti-mitotic activity⁵³, had been incorrectly assigned. To accurately identify the correct enzymes, we conducted a co-expression analysis across three different *Taxus* species, leading to the identification of T2'OGD and T3'NBT as the correct enzymes for these steps. We validated the functions of T2'OGD and T3'NBT in both tobacco and yeast systems, where they showed high activity and efficiency in converting their substrates. These findings complete the understanding of a biosynthetic pathway that has mystified biochemists for decades.

Building on this knowledge, we leveraged the benefits of microbial systems to develop a sustainable and scalable method for Taxol production, establishing a yeast cell factory for the bioconversion of baccatin III to Taxol. Currently, Taxol is primarily produced through chemical semi-synthesis from other taxoids, such as baccatin III⁵⁴. These taxoids can be sustainably sourced from the needles of cultivated Taxus species without causing irreversible damage to the plant, making them relatively scalable and cost-efficient starting materials. However, the chemical semi-synthesis of Taxol is limited in efficiency and depends on highly pure starting materials as well as environmentally harmful catalysts and solvents^{54,55}. The sustainable biotechnological method developed here offers substantial advantages over semi-synthesis. It reduces the environmental impact of Taxol production by eliminating the reliance on petrochemicals and the use of catalysts and solvents. Furthermore, while chemical synthesis demands relatively pure starting materials, biotechnological production can utilize crude Taxus needle extracts, further lowering costs. Importantly, this method is non-destructive to the starting materials, allowing unused taxoids to be recycled through subsequent bioconversion rounds.

At this stage, the efficiency of baccatin III bioconversion to Taxol in *S. cerevisiae* remains low. Analysing the levels of pathway intermediates revealed that the steps downstream of C13 side-chain addition are not limiting, as introducing the benzoyl-CoA module in strain LTO6 resulted in near-complete consumption of intermediates. Instead, a main bottleneck was identified in the early steps of the pathway leading to *N*-debenzoyl-2'-deoxy-taxol, making these steps critical targets for further optimization.

Among the early pathway enzymes, BAPT was identified as a major obstacle. While BAPT achieves 60% conversion of baccatin III



Fig. 6 | **Biotechnological production of Taxol from baccatin III in yeast.** The final steps of Taxol biosynthesis were introduced in the base strain EGY48, and a five-step 'benzoyl-CoA production module' was incorporated to facilitate Taxol production. This module consisted of the enzymes *A. thaliana* PAL, $\label{eq:physical} P. hybrida~CNL, P. hybrida~CHD~and~P. hybrida~KAT1.~MBPig3BAPTm~indicates~a~fusion~protein~with~a~MBP~fused~at~the~N-terminus~of~the~mutant~form~of~BAPT.$ Substrates β -phenylalanine and baccatin III were supplied at 100 mg l^{-1} each.

in tobacco, its performance in yeast is suboptimal. Enhancing BAPT stability and activity in yeast could involve exploring homologous enzymes from other Taxus species, employing alternative yeast or bacterial hosts that offer a more suitable environment for BAPT activity or applying structure-guided protein engineering. Another contributor to inefficiency may be the availability of β -phenylalanoyl-CoA. Owing to the poor efficiency of the two previously proposed CoA-ligases (TBPCCL and AAE16) in tobacco and yeast, we employed CoAL(A312G) as a surrogate enzyme. Although efficient in tobacco, CoAL(A312G) may lack the performance required for robust synthesis of N-debenzoyl-2'-deoxy-taxol in yeast. Thus, identifying an efficient enzyme from Taxus may be required for optimal pathway reconstruction in yeast. At the late stages of this revision, a pre-print reported a new candidate CoA-ligase²⁷. It would be valuable to test this new candidate in yeast and evaluate whether it can improve the critical C13 side-chain synthesis step.

In the later steps of the pathway, the reactions catalysed by T2'OGD and T3'NBT did not present bottlenecks at this stage. However, using yeast codon-optimized versions of these genes could further enhance the overall pathway efficiency. Additionally, benzoyl-CoA production was localized to the cytosol to couple *N*-debenzoyl-taxol synthesis with subsequent benzoylation. This approach avoids reliance on peroxisomal export of benzoyl-CoA and has proven effective, providing sufficient benzoyl-CoA levels to support near-complete conversion of *N*-debenzoyl-taxol. However, as early pathway steps are improved, new limitations in benzoyl-CoA supply could emerge. In this case, alternative strategies, such as enzyme engineering, bacterial-derived benzoyl-CoA pathways or re-localizing key steps to the peroxisome, could be explored.

Overall, our results demonstrate the feasibility of producing Taxol by bioconversion of pathway intermediates. With further optimization of the limiting steps and the conditions of the bioconversion process, this biotechnological platform holds strong potential for achieving industrial-scale Taxol production.

Methods

Functional re-annotation of the *T. chinensis* var. *mairei* genome

The putative encoded proteins were retrieved from the genome of *T. chinensis* var. *mairei*²². Two paralleled functional re-annotations were implemented by reverse position-specific BLAST (RPS-BLAST) against the Conserved Domain Database (CDD; https://www.ncbi.nlm.nih.gov/cdd/) with e-value e⁻¹⁰ and HMMsearch⁵⁶ against Pfam⁵⁷ database with e-value e⁻⁵, respectively.

RNA-seq data analysis and co-expression network construction

Three sets of transcriptomes were retrieved from three independent previous studies, *Taxus chinensis* var. *mairei*²², *Taxus yunnanensis*³⁸ and *Taxus wallichiana*²¹, respectively, ending with 59 data sets in total. The chromosome-level genome of *Taxus chinensis* var. *mairei* was used as the reference genome. RNA-sequencing reads were mapped to the reference genome using HISAT v2.2.1⁵⁸, and the fragments per kilobase of transcript per million mapped reads value was calculated by using StringTie v2.2.1⁵⁹. Eleven characterized taxol biosynthetic genes (Supplementary Table 2) were used as baits, and 26,407 genes with Spearman correlation coefficient >0.6 were identified and extracted. The co-expression network of the 26,407 genes was later created using Cytoscape 3.10.0⁶⁰.

Transient gene expression in N. benthamiana

Vector pLIFE33n³⁵, which contains a USER⁶¹ cloning site, was used for transient gene expression in tobacco. Expression vectors were constructed by inserting the M24³⁶ promoter and gene of interest into pLIFE33n through USER cloning, utilizing the enzymes AsiSI and Nb.Bsml. The candidate genes were synthesized by Twist Bioscience according to the cDNA sequence of *T. chinensis* var. *mairei* (Genebank GCA_019776745.2). USER cloning primers were synthesized from TAG Copenhagen A/S, Denmark, and their sequences are listed in Supplementary Data 1. Expression vectors were individually electro-transformed into *A. tumefaciens* strain AGL-1-GV3850. Agro-infiltration was carried out by following the previously published protocol, using different combinations of agrobacterium strains carrying the target gene of interest⁶².

Tobacco plants were cultivated in a greenhouse with a 16/8 h light/dark cycle for 4–6 weeks until they had five or six leaves. Two young leaves, the fourth one and the fifth one, of each plant were agro-infiltrated. When exogenous substrates were added, substrates were fed 48 h after agro-infiltration. Substrates were dissolved in 5% methanol/H₂O at 200 mg l⁻¹ each. Tobacco was grown for another 5 days before metabolite extraction from the agro-infiltrated leaves.

Gene expression and bioconversion in S. cerevisiae

EGY48^{44,45} yeast strain was used as the parental strain. Yeast codonoptimized synthetic genes for CoAL(A312G), BAPT, PAL, CNL, CHD and KAT1 were obtained from Thermo Fisher. The genes encoding the four enzymes of the benzovl-CoA module. PAL, CNL, CHD and KAT1, were integrated into the XI-2 locus⁶³ of the yeast genome. Yeast transformation was carried out using a lithium acetate protocol⁶⁴. All the other genes were expressed from episomal vectors. For taxane production, seed cultures were inoculated into yeast synthetic media with the relevant autotrophic selections and cultivated overnight at 30 °C. The next day, overnight cultures were washed and re-suspended in galactose synthetic media (20 g l⁻¹ galactose and 10 g l⁻¹ raffinose) at an optical density of $600 \text{ nm} (OD_{600})$ of 0.5 and grown overnight at 20 °C. On the third day, the cultures were spun down and re-suspended in galactose-containing synthetic media, buffered with 200 mM 2-(N-morpholino)ethane sulfonic acid (pH 7) containing 100 mg l⁻¹ β -phenylalanine and 100 mg l⁻¹ baccatin III, and cultivated for another 3 days at 20 °C before metabolite extraction. The OD₆₀₀ of each engineered strain was monitored every day.

Metabolite extraction

Methanol was used to extract metabolites from tobacco leaves. Before methanol extraction, leaves were quickly frozen in liquid nitrogen and ground. Specifically, a leaf disc with diameter of 2 cm was extracted with 450 μ l methanol. The extraction mixture was sonicated for 30 min in a water bath and spun down, and the supernatant was filtered through a 0.22- μ m polyvinylidene difluoride filter before UPLC-qTOF-MS analysis. The same extraction method was used for preparing the *T. baccata* bark samples.

Ethyl acetate was used to extract metabolites from yeast cultures. Yeast pellets were collected by centrifugation and re-suspended in 1 ml MilliQ H_2O before the addition of 1 ml ethyl acetate. An aliquot of 200 mg 0.5 mm acid-washed glass beads (Mini-BeadBeater Glass Mill Beads, Cole-Parmer) was added to each sample to facilitate cell disruption through vortexing. The upper layer was collected for vacuum evaporation. After evaporation, the residues were re-suspended in methanol. Methanol-dissolved extracts were filtered through a 0.22- μ m polyvinylidene difluoride filter before UPLC–qTOF–MS analysis.

UPLC-qTOF-MS analysis

Ultra-high-performance liquid chromatography with quadrupole time-of-flight high-resolution mass spectrometry analysis was carried out in a Dionex Ultimate 3000 quaternary rapid separation UPLC focused system (Thermo Fisher Scientific) connected to a Bruker Daltonics compact qTOF mass spectrometer equipped with an electrospray ionization interface (Bruker Daltonics). Electrospray ionization-MS settings were as follows: capillary voltage of 4,000 V, end-plate offset of -500 V, nebulizer pressure of 2.0 bar, drying gas flow of 8 l min⁻¹ and drying temperature of 220 °C. A Phenomenex Kinetex $1.7 \,\mu$ XB-C18 LC column (150 × 2.1 mm) was used for separation. Solvents A (H₂O acidified with 0.05% formic acid) and B (acetonitrile acidified with 0.05% formic acid) were used as mobile phases. The taxoids were detected in positive mode using the following separation programme: 0 min, 10% B; 27 min, 100% B; 32 min, 100% B; 33 min, 10% B; 38 min, 10% B. For α/β -phenylalanine and β -phenylalanine-CoA detection, MS data were acquired in negative mode. In this case, the separations were performed using the following gradient profile: 0 min, 2% B; 15 min, 100% B; 18 min, 100% B; 19 min, 2 % B; 26 min, 10% B. min, 10% B. A sodium formate solution was injected at the beginning of each chromatographic run as an internal standard. HyStar 3.2 software (Bruker Daltonics) was used for ultra-high-performance liquid chromatography-high-resolution mass spectrometry data acquisition, and Bruker Compass DataAnalysis 4.20 software was used for mass spectra and quantification.

Data analysis and illustrations

ChemDraw Professional 15.1 (PerkinElmer) was used to draw chemical structures. Microsoft Excel 2016 was used for bar charts, and Microsoft PowerPoint 2016 was used for the preparation of illustrations.

Reporting summary

Further information on research design is available in the Nature Portfolio Reporting Summary linked to this article.

Data availability

All data necessary to interpret, verify and extend the research presented in the article are provided within the paper and in the Supplementary Information and Source data. The nucleotide sequences of T2'OGD and T3'NBT have been deposited in the National Center for Biotechnology Information GenBank under accessions PQ015324 and PQ015327, respectively. Databases and software used in genome functional re-annotation are available via the Conserved Domain Databse at https://www.ncbi. nlm.nih.gov/cdd/, HMMsearch at http://hmmer.org/ and the Pfam database at http://pfam.xfam.org/. Software used in RNA-seq data analysis and co-expression network construction are available at https:// daehwankimlab.github.io/hisat2/ (HISAT v2.2.1), https://ccb.jhu. edu/software/stringtie/ (StringTie v2.2.1) and https://cytoscape.org/ (Cytoscape 3.10.0). Source data are provided with this paper.

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Author contributions

S.C.K. conceived the study. F.L., Y.Z. and S.C.K. designed experiments. F.L, Y.X. and Y.Z. conducted all cloning, engineering of S. cerevisiae and chromatographic data analysis. F.L., Y.X. and Y.Z. performed *N. benthamiana* and yeast cultivation and extraction. F.L., Y.X. and Y.Z. conducted the isolation of taxoids from yeast cultures and *N. benthamiana* and performed the nuclear magnetic resonance analysis. M.S.M. performed the chemical synthesis of taxoids used as standards in this study. C.Z. performed the genome re-annotation and co-expression analysis. F.L., Y.Z. and S.C.K. wrote the paper. All authors read and commented on the final version of the paper.

Competing interests

F.L., Y.X., C.Z., Y.Z. and S.C.K. are co-inventors on two patent applications disclosing the use of T2'OGD and T3'NBT for the biotechnological production of paclitaxel (PCT/EP2024/088095 and EP24386083.0). M.S.M. declares no commercial or non-commercial interests.

Additional information

Supplementary information The online version contains supplementary material available at https://doi.org/10.1038/s44160-025-00800-z.

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Article

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Reporting Summary

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		Our web collection on <u>statistics for biologists</u> contains articles on many of the points above.

Software and code

Policy information	about <u>availability of computer code</u>
Data collection	Topspin ver. 4.0 (Bruker Biospin, Karlsruhe) for NMR data acquision; HyStar 3.2 (Bruker) for UPLC-HRMS data acquisition.
Data analysis	Bruker Compass DataAnalysis 4.20 was used for mass spectra and quantification analysis; ChemDraw Professional 15.1 (PerkinWImer) was used to draw chemical structures; Microsoft Excel 2016 was used for bar charts and graphs and Microsoft PowerPoint 2016 was used for the preparation of illustrations; Topspin ver.4.0.6 was used for NMR spectra analyses. For RNA-seq data analysis and co-expression network construction the following software was used: HISAT2 (https:// daehwankimlab.github.io/hisat2/), StringTie (https://ccb.jhu.edu/software/stringtie/), and Cytoscape (https://cytoscape.org/).

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All data necessary to interpret, verify, and extend the research presented in the article are provided within the paper and in the Supplementary Information and Datasets. The nucleotide sequences of T2'OGD and T3'NBT have been deposited in the NCBI GenBank under accessions PQ015324 and PQ015327, respectively. A reporting summary for this article is available as a Supplementary Information file. Source data are provided as a Source Data file. Databases and softwares used in functional reannotation of genome can be found through the following links: Conserved Domain Databse (CDD, https://www.ncbi.nlm.nih.gov/cdd/), HMMsearch(http://hmmer.org/), and Pfam database (http://pfam.xfam.org/). Software used in RNA-seq data analysis and co-expression network construction can be found through the following links: HISAT v2.2.1 (https:// daehwankimlab.github.io/hisat2/), StringTie v2.2.1 (https://ccb.jhu.edu/software/stringtie/), and Cytoscape 3.10.0 (https://cytoscape.org/).

Research involving human participants, their data, or biological material

Policy information about studies with human participants or human data. See also policy information about sex, gender (identity/presentation), and sexual orientation and race, ethnicity and racism.

Reporting on sex and gender	n/a
Reporting on race, ethnicity, or other socially relevant groupings	n/a
Population characteristics	n/a
Recruitment	n/a
Ethics oversight	n/a

Note that full information on the approval of the study protocol must also be provided in the manuscript.

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Life sciences study design

All studies must disclose on these points even when the disclosure is negative.

Sample size	Predetermination of sample size was not relevant to this study. Based on previous experience with the yeast assays performed, replication consisting of three biological replicates was sufficient to provide statistically reliable data (e.g., Ignea, C. et al. Orthogonal monoterpenoid biosynthesis in yeast constructed on an isomeric substrate. Nat. Commun. 10, 3799 (2019)).
Data exclusions	No data exclusion.
Replication	All determinations were repeated in triplicates. All attempts at replication of the experiments using re-establishing of yeast strains or re- infiltration of tobacco plants and reanalysis of the products have been successful.
Randomization	For each of the constructed yeast strains containing high copy plasmids (each biological replicate), 20-30 colonies from the same plate were randomly selected, pooled together, and analyzed. For yeast strains engineered via chromosome integration, 3 different colonies were selected randomly and analyzed. No further allocation into experimental groups was carried out and control of covariates was not relevant.
Blinding	Blinding was not relevant for data collection because the type of analysis carried out could not be biased by lack of blinding.

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Materials & experimental systems		Methods	
n/a	Involved in the study	n/a Involved in the study	
	Antibodies	ChIP-seq	
\boxtimes	Eukaryotic cell lines	Flow cytometry	
\boxtimes	Palaeontology and archaeology	MRI-based neuroimaging	
\boxtimes	Animals and other organisms		
\boxtimes	Clinical data		
\boxtimes	Dual use research of concern		
	Plants		

Antibodies

Antibodies used	anti-c-myc (9E10), catalog number: sc-40 (Santa Cruz Biotechnology)
Validation	Validation details can be found at: https://www.scbt.com/p/c-myc-antibody-9e10

Dual use research of concern

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\boxtimes	Enable evasion of diagnostic/detection modalities	
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Plants

Seed stocks	n/a
Novel plant genotypes	n/a
Authentication	n/a
Authentication	n/a